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# Technical data sheet

# Laminate Flooring

Quality management ISO 9001:2015 Code TDEL001 Revision 02

Coreboard	HDF swell stopp plus (emission standard E1, CARB2/TSCA VI)					
Profile	CLIC it!					
Declared performance according to EN 14041	ų.					
Formaldehyde according to EN 717-1	E1	Slip resistance according to EN 13893	DS, ≥ 0,3			
Thermal conductivity according to EN 12524	0,12 W/(m*K)	Antistatic properties according EN 1815	yes, < 2 kV			
Fire classification according to EN 13501-1	Cfl-s1					

Class of use	31	32	33 25 years		
Guarantee domestic area	15 years	20 years			
Guarantee comercial area	5 years	5 years	5 years		
Abrasion resistance, test methode A according EN 13329, Annex E	AC3 / ≥ 2.000 cycles	AC4 / ≥ 4.000 cycles	AC5 / ≥ 6.000 cycles		
Impact resistance, test methods "small/ big ball" according EN 13329, Annex H	≥ 8 N ≥ 500 mm	≥ 12 N ≥ 750 mm	≥ 15 N ≥ 1.000 mm		
Resistance to staining EN 438 - 2	group 1 + 2: level 5 group 3: level 4	group 1 + 2: level 5 group 3: level 4	group 1 + 2: level 5 group 3: level 4		
Thickness swelling according ISO 24336	≤ 18 %	≤ 18 %	≤ 15 %		
Static indentation by constant pressure according ISO 24343-1	≤ 0,05 mm	≤ 0,05 mm	≤ 0,05 mm		
Effect of furniture leg according EN 424 (foot Type 0)	No change in appearance or damage	No change in appearance or damage	No change in appearance or damage		
Effect of a castor chair according EN 425	25.000 cycles	25.000 cycles	25.000 cycles		
Profile strength lengthways / crossways according to ISO 24334	no requirement	≥ 1,0 kN/m / ≥ 2,0 kN/m	≥ 1,0 kN/m / ≥ 2,0 kN/m		
Dimensional tolerances of the board according to ISO 24337	length $\pm$ 0,5 mm width $\pm$ 0,1 mm thickness $\pm$ 0,5 mm	length ± 0,5 mm width ± 0,1 mm thickness ± 0,5 mm	length $\pm$ 0,5 mm width $\pm$ 0,1 mm thickness $\pm$ 0,5 mm		

Dimension mm (length x width)		Classic 1.292 x 193			Medium 1.292 x 135	Large 1.292 x 246	Kingsize 1.292 x 327	Long 2.050 x 246	
Complete thickness		7 mm	8 mm	10 mm	12 mm	10 mm	8 mm	8 mm	10 mm
Class of use 31		<b>√</b>	✓						
Class of use 32		✓	✓	✓	1	✓	✓	✓	<b>√</b>
Class of use 33			✓	✓	✓				
Bevel, without		✓	✓						
Bevel, Lengthwise		✓	✓					<b>√</b>	
Bevel, circumferential		✓	✓	✓	✓	✓	✓	✓	✓
Bevel, circumferential + 1								<b>√</b>	
Paket information	Piece	10	8	7	6	8	8	6	5
	m²	2,49	1,99	1,75	1,50	1,40	2,54	2,53	2,52
	kg	15,54	14,54	15,99	12,28	10,15	19,04	18,31	23,20
Pallet information	Paket per pallet	52	60	52	52	75	45	40	33
	m²	129,67	119,69	90,77	77,80	104,65	114,42	101,40	83,21
	kg	848	872	857	638	799	850	763	790















#### **General information**

Careful inspection of incoming materials is an essential part of any business transaction. Handling and storage of the flooring must be done with care. The flooring packages must be stored on level and dry ground, protected from weather in a closed building. We recommend conditioning the end products for at least 48 hours before installation according to the expected room climate ( > 18 °C, 40 - 70 % relative humidity). Acclimatising takes place packed, lying flat with a minimum distance of 50 cm to all walls. Before and during installation, the floor elements must be checked for possible defects. Damaged flooring boards or those that differ from the norm should not be installed but returned to the supplier to be replaced.

#### **Environmental and Health**

The product has Type I, Type II and Type III eco-labels:

- EPD (Environmental Product Declaration) including externally verified life cycle assessment according to EN 15804
- environmental supplier declaration (Environmental and Health Datasheet)
- Blauer Engel, Greenguard, M1
- flooring consists of 83% renewable raw materials. The raw material wood absorbs CO2 during its growth and stores it. CO2 is emitted during transport and processing. The difference between the storage and the emission results in a CO2 footprint of 6 kg CO2 per 1 m² of laminate flooring.

#### Colour matching and surface texture

As slight colour variations occur due to inherent variations in the substrate, we recommend that components used next to each other – in one flooring surface – are selected from the same production batch to ensure colour uniformity or colour consistency.

#### Suitability for underfloor heating

Floors are suitable for hot water underfloor heating and electric underfloor heating. The surface temperature of the heated flooring structure must not exceed 28° C and heating up too quickly must be avoided. Installation on surface heating systems with night storage function is not permitted. Laminate floors may only be installed on electric flat / foil heating systems that are equipped with temperature sensors and controllers.

### A note on validity

This technical data sheet has been carefully drawn up to the best of our knowledge. It is intended for information only and does not constitute a guarantee in terms of product properties or suitability for specific applications. We accept no liability for any mistakes, errors in standards, or printing errors. In addition, technical changes may result from the further development of flooring as well as changes to standards and public law documents. This technical data sheet is not an instruction for use and is not a legally binding document.